

Igetalloy Round Type Positive Insert

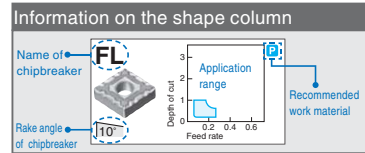
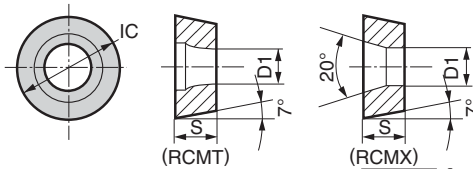
Indexable Inserts

RC

Square Type

7° Positive

With Insert Hole



(Legend) Continuous cut ●: 1st choice ○: 2nd choice Medium cut ☉: 1st choice ☽: 2nd choice Interrupted cut ✱: 1st choice ✱✱: 2nd choice

B

RC

- IC : 10.0–32.0
- S : 3.18–9.52 ● D1 : 3.6–9.5

Positive Inserts

Applicable External Holders C15

C

D

R

S

T

V

W

Ceramics
Solid CBN

Shape	Cat. No.	IC	S	D1	Coated carbide										Coated cermet		Cermet				Carbide										
					AC810P	AC820P	AC8025P	AC830P	AC6020M	AC6030M	AC6040M	AC610M	AC630M	AC405K	AC415K	AC420K	AC503U	AC510U	AC520U	AC1030U	AC530U	ACZ150	T1500Z	T3000Z	T1000A	T1500A	ST10P	ST20E	A30	G10E	EH510
RX Medium-Rough cutting	RCMT 1003M0N-RX	10.0	3.18	4.4	●	●	●	●																							
	1204M0N-RX	12.0	4.76	4.4	●	●	●	●																							
	1606M0N-RX	16.0	6.35	5.0	●	●	●	●																							
	2006M0N-RX	20.0	6.35	6.5	●	●	●	●																							
	2507M0N-RX	25.0	7.94	7.6	●	●	●	●																							
RH Medium-Rough cutting	RCMT 1204M0N-RH	12.0	4.76	4.4	●	●	●	●																							
	1606M0N-RH	16.0	6.35	5.0	●	●	●	●																							
	2006M0N-RH	20.0	6.35	6.5	●	●	●	●																							
RP Rough cutting	RCMX 1003M0N-RP	10.0	3.18	3.6	●	●	●	●																							
	1204M0N-RP	12.0	4.76	4.2	●	●	●	●																							
	1606M0N-RP	16.0	6.35	5.2	●	●	●	●																							
	2006M0N-RP	20.0	6.35	6.5	●	●	●	●																							
	2507M0N-RP	25.0	7.94	7.2	●	●	●	●																							
3209M0N-RP	32.0	9.52	9.5	●	●	●	●																								

