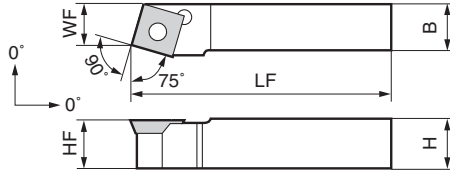
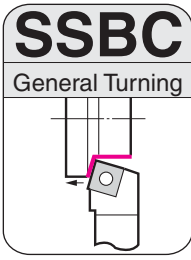


General Turning



■ Holders

Cat. No.	Dimensions (mm)								Applicable inserts	Screw	N·m	Wrench
	R	L	H	B	Length LF	Cutting edge distance WF	Cutting edge height HF	H				
SSBC R/L1010-07	●	●	10	10	100	9	10		SC□□0702	BFTX0307N	2.0	TRX10
SSBC R/L1212-09	●	●	12	12	100	11	12		SC□□09T3			
SSBC R/L1616-09	●	●	16	16	100	15	16		SC□□09T3	BFTX0409N	3.4	TRX15
SSBC R/L2020-09	●	●	20	20	125	19	20		SC□□09T3			

■ Parts

	(For Torx holes)

This figure shows right handed tools.

■ Inserts (Coated carbide / Cermet / SUMIDIA)

● 7° Positive G Class

Cat. No.	Stock				Dimensions (mm)		
	AC1030U	AC530U			Inscribed circle	Thickness	Nose radius
SCGT 09T302R-FX	●	●			9.525	3.97	0.2
09T302L-FX	●	●					0.2
09T304R-FX	●	●					0.4
09T304L-FX	●	●					0.4

Cat. No.	Stock				Dimensions (mm)		
	AC1030U	AC530U	T1000A	T1500A	Inscribed circle	Thickness	Nose radius
SCGT 070201MN-SC	●	●	●	●	7.94	2.38	<0.1
070202MN-SC	●	●	●	●			<0.2
SCGT 09T301MN-SC	●	●	●	●	9.525	3.97	<0.1
09T302MN-SC	●	●	●	●			>0.2

Nose radii RE with a sign "<" indicate negative tolerances.

● 7° Positive M Class

Cat. No.	Stock					Dimensions (mm)		
	AC530U	T1500Z	T3000Z	T1000A	T1500A	Inscribed circle	Thickness	Nose radius
SCMT 09T304N-FB	●	●	●	●	●	9.525	3.97	0.4
09T308N-FB	●	●	●	●	●			0.8

Cat. No.	Stock										Dimensions (mm)				
	AC810P	AC820P	AC8025P	AC830P	AC6030M	AC6040M	AC6030M	AC6040M	T1500Z	T3000Z	T1000A	T1500A	Inscribed circle	Thickness	Nose radius
SCMT 09T304N-LU	●	●	●	●	●	●	●	●	●	●	●	●	9.525	3.97	0.4
09T308N-LU	●	●	●	●	●	●	●	●	●	●	●	●			0.8

Cat. No.	Stock										Dimensions (mm)				
	T1500A												Inscribed circle	Thickness	Nose radius
SCMT 09T304N-FP	●												9.525	3.97	0.4
09T308N-FP	●														0.8

Cat. No.	Stock										Dimensions (mm)				
	AC820P	AC8025P	AC830P	AC6020M	AC6030M	AC6040M	AC6040M	T1500Z	T3000Z	T1000A	T1500A	Inscribed circle	Thickness	Nose radius	
SCMT 09T304N-LB	●	●	●	●	●	●	●	●	●	●	●	●	9.525	3.97	0.4
09T308N-LB	●	●	●	●	●	●	●	●	●	●	●	●			0.8

● 7° Positive M Class

Cat. No.	Stock								Dimensions (mm)			
	AC810P	AC820P	AC8025P	AC830P	AC610M	AC630M	AC6020M	AC6030M	AC6040M	Inscribed circle	Thickness	Nose radius
SCMT 09T304N-SU	●	●	●	●	●	●	●	●	●	9.525	3.97	0.4
09T308N-SU	●	●	●	●	●	●	●	●	●			0.8

Cat. No.	Stock								Dimensions (mm)			
	AC810P	AC820P	AC8025P	AC830P	AC6020M	AC6030M	AC405K	AC415K	AC420K	Inscribed circle	Thickness	Nose radius
SCMT 09T308N-MU	●	●	●	●	●	●	●	●	●	9.525	3.97	0.8

Cat. No.	Stock			Dimensions (mm)		
	AC405K	AC415K	AC420K	Inscribed circle	Thickness	Nose radius
SCMW 09T308	●	●	●	9.525	3.97	0.8

● SUMIDIA NF Inserts

Cat. No.	Stock					Dimensions (mm)		
	DA1000					Inscribed circle	Thickness	Nose radius
NF-SCMT 070201	●					7.94	2.38	0.1
070202	●							0.2
070204	●							0.4

● SUMIDIA

Cat. No.	Stock					Dimensions (mm)		
	DA150					Inscribed circle	Thickness	Nose radius
SCMT 070201	●					7.94	2.38	0.1
070202	●							0.2
070204	●							0.4