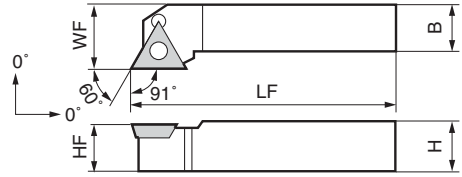


SEC-Mini Tool Holders

ST Type

General Turning



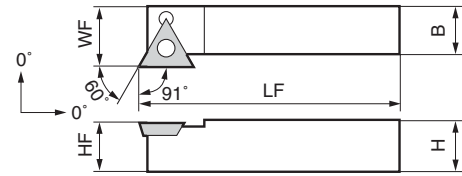
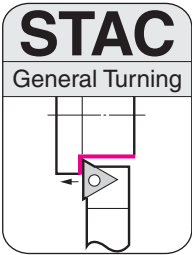
This figure shows right handed tools.

■ Holders

Cat. No.	Stock		Height H	Width B	Length LF	Cutting edge distance WF	Cutting edge height HF	Applicable inserts
	R	L						
STGC R/L0808-09	●		8	8	100	10	8	TC□□0902
STGC R/L1010-09	●	●	10	10	100	12	10	TC□□0902
STGC R/L1212-11	●	●	12	12	100	16	12	TC□□1102
STGC R/L1616-11	●	●	16	16	100	20	16	TC□□1102
STGC R/L2020-11	●	●	20	20	125	25	20	TC□□1102

■ Parts

Screw	N·m	Wrench
BFTX02205N	0.5	TRX06
BFTX02506N	1.5	TRX08



This figure shows right handed tools.

■ Holders

Cat. No.	Stock		Height H	Width B	Length LF	Cutting edge distance WF	Cutting edge height HF	Applicable inserts
	R	L						
STAC R/L0808-09		●	8	8	100	8.5	8	TC□□0902
STAC R/L1010-09	●		10	10	100	10.5	10	TC□□0902
STAC R/L1212-11	●	●	12	12	100	12.5	12	TC□□1102
STAC R/L1616-11	●	●	16	16	100	16.5	16	TC□□1102
STAC R/L2020-11	●	●	20	20	125	20.5	20	TC□□1102

■ Parts

Screw	N·m	Wrench
BFTX02205N	0.5	TRX06
BFTX02506N	1.5	TRX08



■ Inserts (Coated carbide / Cermet / SUMIDIA)

● 7° Positive G Class

TCGT FX		Stock						Dimensions (mm)		
		AC1030U	AC530U					Inscribed circle	Thickness	Nose radius
Cat. No.										
TCGT 090201R-FX		●	●					5.56	2.38	0.1
090201L-FX		●	●							0.1
090202R-FX		●	●							0.2
090202L-FX		●	●							0.2
TCGT 110201R-FX		●	●					6.35	2.38	0.1
110201L-FX		●	●							0.1
110202R-FX		●	●							0.2
110202L-FX		●	●							0.2

● 7° Positive M Class

TCMT FP		Stock						Dimensions (mm)		
		T1500A						Inscribed circle	Thickness	Nose radius
Cat. No.										
TCMT 110204N-FP		●						6.35	2.38	0.4
110208N-FP		●								0.8

TCGT FY		Stock						Dimensions (mm)		
		AC1030U	AC530U					Inscribed circle	Thickness	Nose radius
Cat. No.										
TCGT 090201R-FY		●	●					5.56	2.38	0.1
090201L-FY		●	●							0.1
090202R-FY		●	●							0.2
090202L-FY		●	●							0.2
TCGT 110201R-FY		●	●					6.35	2.38	0.1
110201L-FY		●	●							0.1
110202R-FY		●	●							0.2
110202L-FY		●	●							0.2

TCMT LB		Stock								Dimensions (mm)				
		AC820P	AC8025P	AC830P	AC6020M	AC6030M	AC6040M	T1500Z	T3000Z	T1500A	Inscribed circle	Thickness	Nose radius	
Cat. No.														
TCMT 110204N-LB		●	●	●	●	●	●	●	●	●	●	6.35	2.38	0.4
110208N-LB		●	●	●	●	●	●	●	●	●	●			0.8

TCGT SI		Stock							Dimensions (mm)					
		AC610M	AC630M	AC510U	AC520U	AC1030U	AC530U	T1500Z	T1000A	T1500A	Inscribed circle	Thickness	Nose radius	
Cat. No.														
TCGT 110204MN-SI		●	●	●	●	●	●	●	●	●	●	6.35	2.38	<0.4

TCMT SU		Stock								Dimensions (mm)				
		AC810P	AC820P	AC8025P	AC830P	AC610M	AC630M	AC6020M	AC6030M	AC6040M	AC520U	AC530U	Inscribed circle	Thickness
Cat. No.														
TCMT 110204N-SU		●	●	●	●	●	●	●	●	●	●	6.35	2.38	0.4
110208N-SU		●	●	●	●	●	●	●	●	●	●			0.8

TCMW —		Stock			Dimensions (mm)		
		AC405K	AC415K	AC420K	Inscribed circle	Thickness	Nose radius
Cat. No.							
TCMW 110204		●	●	●	6.35	2.38	0.4
110208		●	●	●			0.8

Nose radii RE with a sign "<" indicate negative tolerances.

● SUMIDIA NF Inserts

TCGT SC		Stock				Dimensions (mm)		
		AC1030U	AC530U	T1000A	T1500A	Inscribed circle	Thickness	Nose radius
Cat. No.								
TCGT 090201MN-SC		●	●	●	●	5.56	2.38	<0.1
090202MN-SC		●	●	●	●			<0.2
TCGT 110201MN-SC		●	●	●	●	6.35	2.38	<0.1
110202MN-SC		●	●	●	●			<0.2

NF TCMT		Stock				Dimensions (mm)		
		DA1000	DA2200			Inscribed circle	Thickness	Nose radius
Cat. No.								
NF-TCMT 090202		●	▲			5.56	2.38	0.2
090204		●	▲					0.4
NF-TCMT 110201		●	▲			6.35	2.38	0.1
110202		●	▲					0.2
110204		●	▲					0.4

Nose radii RE with a sign "<" indicate negative tolerances.

● 7° Positive M Class

TCMT FB		Stock					Dimensions (mm)		
		AC530U	T1500Z	T3000Z	T1000A	T1500A	Inscribed circle	Thickness	Nose radius
Cat. No.									
TCMT 110204N-FB		●	●	●	●	●	6.35	2.38	0.4
110208N-FB		●	●	●	●	●			0.8

● SUMIDIA

TCMT —		Stock				Dimensions (mm)		
		DA150	DA2200			Inscribed circle	Thickness	Nose radius
Cat. No.								
TCMT 090201		●	▲			5.56	2.38	0.1
090202		●	▲					0.2
090204		●	▲					0.4
TCMT 110201		●	▲			6.35	2.38	0.1
110202		●	▲					0.2
110204		●	▲					0.4

TCMT LU		Stock								Dimensions (mm)			
		AC820P	AC820P	AC8025P	AC630M	AC6030M	AC6040M	T1500Z	T3000Z	T1000A	T1500A	Inscribed circle	Thickness
Cat. No.													
TCMT 110204N-LU		●	●	●	●	●	●	●	●	●	6.35	2.38	0.4
110208N-LU		●	●	●	●	●	●	●	●	●			0.8

▲ mark: To be replaced by a new item, shifted to made-to-order production, discontinued, etc. (Confirm the stock availability.)