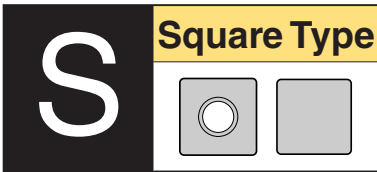


SUMIDIA Inserts



(Legend) General cut ● : 1st Recommendation

Recommended Application	N Non-ferrous metal			●
	SUMIDIA			

Dimensions (mm)					
Nose radius (RE)	Cutting Edge (LE)	DA90	DA150	DA1000	DA2200

Page for Applicable Holders

7° Positive



Appearance	Shape	Cat. No.	Nose radius (RE)	Cutting Edge (LE)	DA90	DA150	DA1000	DA2200	Page for Applicable Holders
		NF-SCMT 070201 070202 070204	0.1 0.2 0.4	3.0 3.0 3.0	—	—	●	—	External Holders D28
		SCMT 070201 070202 070204	0.1 0.2 0.4	3.0 3.0 3.0	●	●	—	—	External Holders D28

11° Positive



		SPGW 090302 090304 090308	0.2 0.4 0.8	4.8 4.8 4.8	—	▲	—	—	Boring Bars E49
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		NF-SPGN 090304 090308	0.4 0.8	4.8 4.8	—	—	●	▲	Boring Bars E50
		SPGN 090302 090304 090308	0.2 0.4 0.8	4.8 4.8 4.8	●	—	—	—	



		NF-SPGN 120304 120308	0.4 0.8	4.8 4.8	—	—	●	▲	External Holders C22
		SPGN 120304 120308 120312	0.4 0.8 1.2	4.8 4.8 4.8	●	—	—	—	

20° Positive



		NF-SEGN 090302	0.2	4.8	—	—	●	—	(Cartridge unit CE type)
		SEGN 090302 090304 090308	0.2 0.4 0.8	4.8 4.8 4.8	●	—	—	—	



		NF-SEGN 120302	0.2	4.8	—	—	●	—	(Cartridge unit CE type)
		SEGN 120302 120304 120308	0.2 0.4 0.8	4.8 4.8 4.8	●	—	—	—	

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