



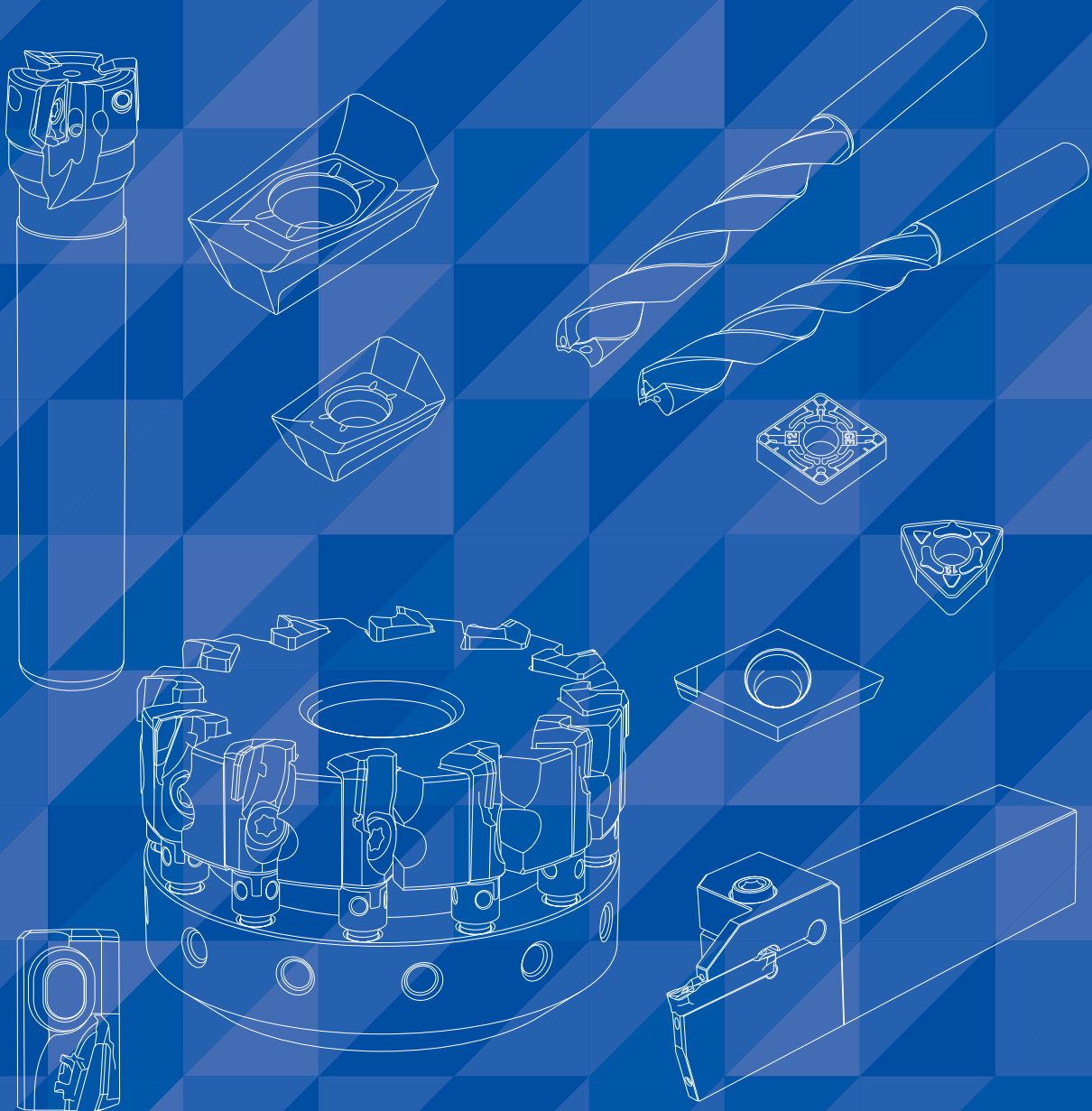
SUMITOMO

CARBIDE - CBN - DIAMOND

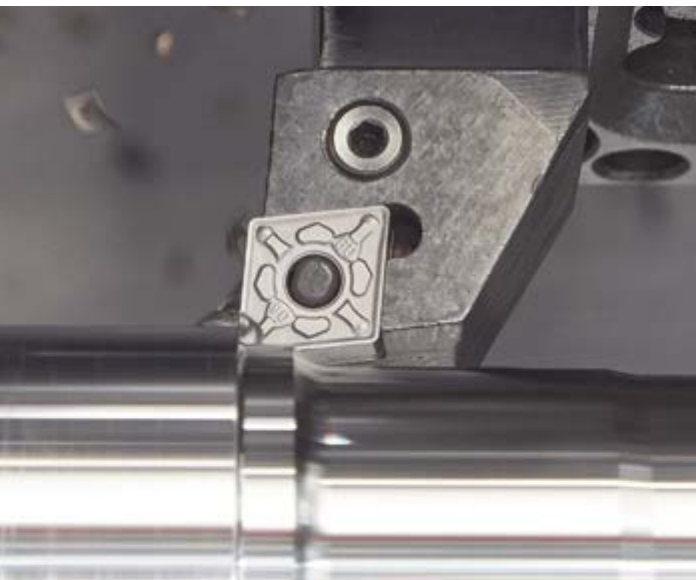
Global Support, Global Solutions.

2018 ▶ 2019

NEW PRODUCTS GUIDANCE



Turning tools



AC8015P / AC8025P / AC8035P

Coated Carbide Grades for Steel Turning

For all steel turning applications

Newly developed carbide substrate with Absotech™ coating technology. Absolutely stable machining in any steel turning application.

- AC8025P ▶ General Purpose
- AC8015P ▶ High Speed Turning
- AC8035P ▶ Interrupted Turning

ABSOTECH


Product
Introduction
Video
(Japanese version)



AC4010K / AC4015K

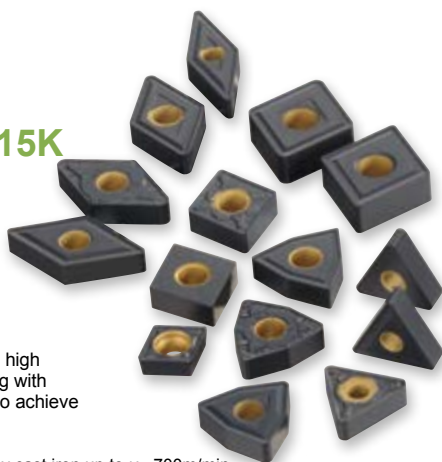
Coated Carbide Grades for Cast Iron Turning

The new frontier of cast iron turning

Gray Cast Iron Ductile Cast Iron

Newly developed coating layer with high coating adhesion and strength along with residual stress control technology to achieve a long and stable tool life.

- AC4010K ▶ High speed turning of gray cast iron up to $v_c=700\text{m/min}$
- AC4015K ▶ From continuous to interrupted turning of ductile cast iron



Product
Introduction
Video
(Japanese version)



AC6020M / AC6030M / AC6040M

Coated Carbide Grades for Stainless Steel Turning

For all stainless steel turning applications

Newly developed carbide substrate for stainless steel with Absotech™ coating technology. Achieving stable and long tool life in a wide range of applications from roughing to finishing and at low to high cutting speeds.

- AC6020M ▶ High Speed, High Efficiency Turning
- AC6030M ▶ General Purpose
- AC6040M ▶ Interrupted Turning

Product
Introduction
Video
(Japanese version)


ABSOTECH




AC5015S / AC5025S

Coated Carbide Grades for Exotic Alloy Turning

Extreme levels of exotic alloy machining

Newly developed carbide substrate and PVD coating to overcome the difficulties of turning exotic alloys. Suppressing breakages caused by thermal wear and notch wear, which are typical to exotic alloy machining, with low thermal conductivity and high strength.

Release date: Apr 2019

Product Introduction Video (Japanese version)



ABSOTECH



FE type / FB type Chipbreakers

Finishing Chipbreakers for M-Class Negative Type Inserts

Excellent chip control in finishing operations

2 types of chipbreakers to cover a wide range of cutting conditions.

FE type ▶ Good chip control in general to high feedrate conditions.

FB type ▶ Excellent chip breaking capabilities. Significant improvements in breaking chips under very small depth-of-cut conditions, where it was conventionally considered difficult to control.



FE type Chipbreaker



FB type Chipbreaker

Product Introduction Video (Japanese version)



Polygon Taper Shank

SUMIPOLYGON

Tool Holder System

Huge series expansion

Achieving high rigidity and high indexing accuracy with polygon shaped key-less coupling feature. Lineup of GND type grooving holders and other special made-to-order holders with short delivery lead time.



Turning tools



GNDM-J type Tool Holder with Thru-tool Coolant

Product
Introduction
Video
(Japanese version)



CF type
Chipbreaker

SEC-Grooving Holders

GND type (Series Expansion)

External Grooving / Cut-off Holders

Series expansion of GNDM-J and GNDL-J types with thru-tool coolant system

External Grooving ▶ New thru-tool coolant holders achieves both high efficiency and longer insert tool life, through more efficient supply of coolant to the cutting edge.

Cut-off ▶ In addition to the CG type chipbreaker with a front cutting edge of 5°, series expansion of CF type chipbreaker to 10° and 15°.



SEC-Grooving Holders

Release date: Mar 2019

SSH type

Internal Grooving Holders

Introducing a new series for small diameter internal grooving

Minimum bore diameter from $\varnothing 8\text{mm}$ onwards. Solid carbide holder body eliminates chattering during small diameter grooving process, and high indexing accuracy with a unique insert mounting structure.



Sumi Small



Milling tools

SEC-WaveMill

Release date: Apr 2019

WEZ type

WEZ

General Purpose, High Efficiency Shoulder Milling Series

Introducing the new ultra-refined General Purpose milling cutter and milling grades

High precision cutter balanced in cutting edge strength, cutter body durability, cutting edge sharpness, machined wall squareness and surface roughness. Also featuring the debut of a new milling grade ACU2500, for rough to finish milling of steel, stainless steel and cast iron.

ALNEX
ANX type

Release date: Mar 2019

ALNEX
アルネックス

High Speed, High Efficiency Milling Series for Aluminum Alloy

Achieving high speed and high efficiency aluminum alloy machining

Launching a lineup of $\varnothing 32\text{mm}$ to $\varnothing 160\text{mm}$ sized cutters, along with 6 different types of insert cutting edge treatments.

Utilizing thru-blade coolant design for more effective supply of coolant to the cutting edges for excellent chip breaking effect.



Blade (DA1000)

SEC-DUAL MILL

TSX type (Series Expansion)

High Precision, High Efficiency Shoulder Milling Series with Tangentially Mounted Inserts

Launching the deep-stepped repeater type cutter

Shoulder milling cutter with ground type, tangentially mounted inserts.

Tangential inserts ▶ Stable and high efficiency milling.

Ground inserts ▶ Excellent edge sharpness and machined surface accuracy.

Flexibility to design repeaters, side-cutter and other special-purpose cutters using the same insert.

Product
Introduction
Video
(Japanese version)

Drills



MultiDrill NeXEO Release date of expanded Items: Mar 2019

MDE type (Series Expansion)

Coated Solid Carbide Drills

Series expansion of small diameter, general purpose drills

Covering a wide range of applications with just one drill. Achieving long and stable tool life under various cutting conditions and work materials from high carbon steel, die steel to stainless steel.

Series expansion of $\varnothing 1.0\text{mm}$ to $\varnothing 2.9\text{mm}$ sized drills.

Product
Introduction
Video
(Japanese version)



マルチドリル ネクシオ
NeXEO MDE型



Bean Jet Cooling

MultiDrill MDM type

Coated Solid Carbide Drills for Stainless Steel

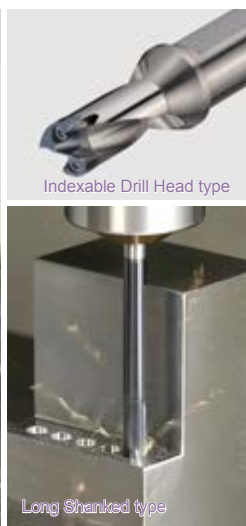
Long tool life with excellent cooling effect

Designed specially for stainless steel and other hard-to-cut materials. Improved tool life with "Bean Jet Cooling" technology that promotes excellent cooling effect and minimal work adhesion, with a newly developed bean-shaped coolant hole design.

Product
Introduction
Video
(Japanese version)



Through-tool Coolant type



Long Shanked type

Flat MultiDrill MDF type (Series Expansion)

Release date of expanded Items: Dec 2018

Flat Ended Drills for Counterbore Drilling

Expanded utilization of the flat drill

Reliable drill for counterbore, spherical face and other non-flat surface drilling, also integrated drilling processes.

In addition to the standard, long shanked and indexable drill head types, series expansion to pre-tap hole and standard type drills from $\varnothing 12.1\text{mm}$ to $\varnothing 15.9\text{mm}$.

Product
Introduction
Video
(Japanese version)



Endmills



Mold Finish Master SDCB type

SUMIDIA Coat Ballnose Endmills

Extremely hard tool, applicable to high precision machining of hard and brittle work materials

Stable performance in direct rough machining of cemented carbide. Utilizing a newly developed diamond coating, along with a specialized cutting edge geometry.



Turning tools (CBN/PCD)

Coated SUMIBORON BNC2010 / BNC2020

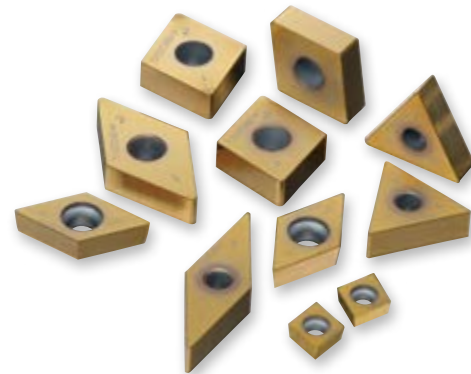
Coated SUMIBORON Grades for Hardened Steel Machining

Level up in hardened steel machining accuracy and efficiency

Select from a wide variety of grades and edge treatments combinations to suit the specific machining application.

- ▶ 5 types of high precision, high efficiency edge specifications
- ▶ 2 types of wiper edges
- ▶ 3 types of chipbreakers

Product
Introduction
Video
(Japanese version)



Product
Introduction
Video
(Japanese version)



SUMIBORON Binderless NCB100

Nano-polycrystalline CBN Grade

Introducing the next generation in exotic alloy machining

Nano-polycrystalline CBN has hardness and thermal conductivity that far exceed those of conventional CBN.

Achieving high efficiency with extra long tool life in the machining of hard-to-cut materials such as titanium alloy and Co-Cr alloy.



SUMIDIA Binderless SUMIDIA NPD10 / DA90

PCD Grades for Carbide and Hard Brittle Material

For roughing to finishing of cemented carbide and hard brittle material

Series expansion of new inserts for the machining of cemented carbide and brittle material.

- DA90 ▶ Excellent for roughing applications
- NPD10 ▶ Excellent for finishing applications



Cutting Tools General Catalog



SAFETY NOTES

- Very hot or lengthy chips may be discharged while the machine is in operation. Therefore, machine guards, safety goggles or other protective covers must be used. Fire safety precautions must also be considered.
- Please handle with care as this product has sharp edges.
- Improper cutting conditions or mis-handling of the tool may result in breakages or projectiles. Therefore, please use the tool within its recommended conditions.
- When using non-water soluble cutting oil, precautions against fire must be taken and please ensure that a fire extinguisher is placed near the machine.

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